

RiverTable Instructions & Info

Non Toxic & Food Grade

2:1 by Volume **2 Parts A & 1 Part B**

River Table Epoxy Resin is Food Grade and Non-toxic, because it is so clear and has UV inhibitors this is one of our most popular resins. It is multi-purpose with a pour depth of up to 50mm! It is perfect for Small projects to giant River Tables.

Mix 2 parts A to 1 Part B by volume.

Therefore **150ml** of workable resin = **100ml Part A and 50ml Part B.**

Mix resin and hardener together, the resin will initially go cloudy - keep mixing for 3 – 4 minutes until resin goes back to clear **always mix by hand**.

Keeping the stirrer touching the bottom of the container while mixing will help to prevent bubbles forming in the Resin, lifting only to scrape the sides.

Make sure all of the product has been mixed, including scraping the sides of the mixing container. Pour resin and allow to cure.

Depth of Resin: RiverTable can be poured from 1mm to 50mm in one go.

Setting time of Resin: Working time: 2 ½ Hours

Initial Cure: 16 Hours

Full Cure: 3 Days



*Please note that the resin times are based on 25'c lab tested results and will vary on depth of pour and temperature.

Resin will not set below 10'c, and will take longer in a cooler environment, make sure on cooler days that the resin is in the sun or near heat, you can warm the bottles in hot tap water before pouring to allow the resin to heat up a bit.